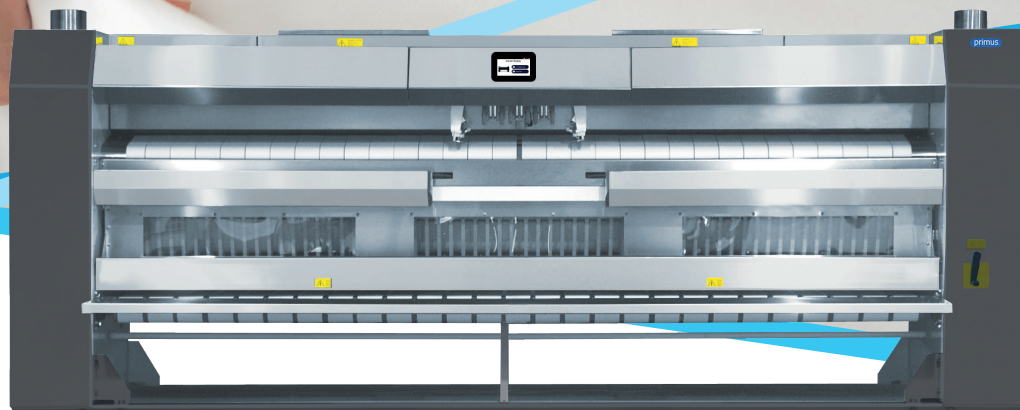


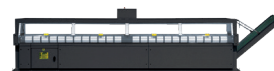
primus®

GET AHEAD IN LAUNDRY+



IFF50 CYLINDER HEATED IRONERS

CROSSFOLDER



STACKER



**LARGE SURFACE
CONTACT WITH LINEN**
Over an angle of 300° for high
ironing capacity



SENSOSPEED TECHNOLOGY
Auto adjustable ironing speed
according to the residual moisture



**HIGHLY POLISHED STEEL,
THIN CYLINDER**
Rapid response to temperature,
excellent thermal conductivity



IMPROVED DURABILITY
for your peace of mind with a
3-year warranty

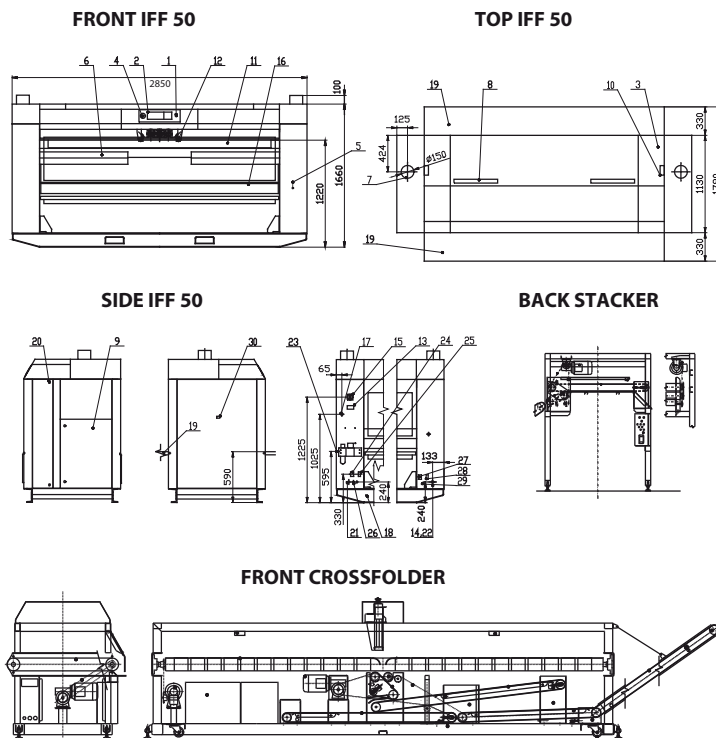
FEATURES & BENEFITS

Features	Options	Control
- Finger protection and emergency button for more safety - Durable Meta Aramid ironing belts for higher temperature resistance - Automatic cool down - Indication of ironing speed and temperature - Frequency controlled motor - Easy to remove lint filters - Standard anti-static bar - EasyFold system - Requires less maintenance, no ribbons and rolls - Reverse mode possible - Variable setups for folding - Built-in feeding and length folding system	- Chrome-plated cylinder for a better thermal conduction and less maintenance - Crossfolder and stacker - Chrome-plated cylinder for a better thermal conduction	- PLC Touch Control - fully programmable and customizable 7" touch screen. - User-friendly screen with operating instructions built in as part of the control - Complete control content available in 34 languages - Easy to Operate Microprocessor - 20 pre-set ironing programmes

SPECIFICATIONS

TYPE		IFF50-250	IFF50-320
ROLLER DIAMETER	mm	502	502
USEFUL ROLLER LENGTH	mm	2600	3200
HEATING			
Electric	kW	54	65
Gas	kW	52	66
Steam	Kg	68	88
MOTORS			
Roller	kW	1,2	1,2
Fan	kW	2x0,18/0,255	2x0,18/0,255
IRONING CAPACITY			
Electric	kg/h	95	120
Gas	kg/h	95	120
Steam	kg/h	115	145
ROLLER SPEED	m/min	1,5-8	1,5-8
ELECTRIC CONNECTION	380-415V 3AC+N 50/60Hz, 208-240V 3AC 50/60Hz 380-415V 3AC+N 50/60Hz, 208-240V 3AC 50/60Hz		
DIMENSIONS			
H×W×D	mm	1782x3450x2276	1782x4050x2276
Net weight (EL/G/S)	kg	2060 / 2180 / 2100	2360 / 2400 / 2380
Crossfolder net weight	kg	515	560
Crossfolder HxWxD	mm	1010x3500x870	1010x4100x870
Stacker net weight	kg	290	290
Stacker HxWxD	mm	1300x2754x1220	1300x2754x1220
TRANSPORT DATA			
HxWxD	mm	1990x3590x1370	1990x4190x1370
Packed weight (EL/G/S)	kg	2340 / 2460 / 2380	2720 / 2770 / 2750
Crossfolder HxWxD	mm	1390x3730x1050	1390x4330x1050
Crossfolder packed weight	kg	760	810
Stacker HxWxD	mm	1575x3050x1250	1575x3050x1250
Stacker packed weight	kg	490	490

* Tested in accordance of ISO 9398-1. ** Compressor not included. The data concerning dimensions of machines include all extended parts



- Feeder button
- Control panel
- Upper cover
- Emergency stop
- Handle of manual drive
- Telescopic brushes
- Exhaust ventilation
- Filter
- Electric distributor
- Suspension eyes
- Feeding belts
- Feeder
- Production label
- Condense drain (version „S“)
- Main switch
- Front trough
- Steam supply (version „S“)
- External protective connector
- Folding table
- Side cover lock
- Main power supply
- Gas supply (version „G“)
- Pressure air supply
- Power supply connector for the cross folder
- Connector for control cable for the cross folder
- Pressure air connector for the cross folder
- Power supply connection for the stacker
- Control cable connection for the stacker
- Pressure air connection for the stacker
- Sight glass of burner (version „G“)